



PRODUCT DATA SHEET

Date: 05/06/2024

Spinnaker
550 Summit Avenue
Troy, Oh 45373
800 543-9452

Gloss Clear Inkjet Polypropylene ** B-122TMF ** 40# liner

Item#: 0048614

----- TRIMLESS PROGRAMS -----

Dist. Ctr	Length	Min. Width	Core
Troy, Ohio	2.5 K	3"	3"
Troy, Ohio	5 K	3"	3"
Troy, Ohio	10 K	4"	3"
Ontario, CA	5 K	3"	3"
Ontario, CA	10 K	4"	N/A

Facestock: **Gloss Clear Inkjet Polypropylene**

The is a glossy clear polypropylene film that has a topcoating designed for both pigmented and dye water based inks. This facestock showed good results when tested on the Colordyne, Trojan, and Neuralabel printers.

Basis Weight:

Typical Value

54 #/3300 ft²

Caliper:

3.3 mils

Tensile MD/CD:

29 / 44 PSI

Adhesive: **B-122TMF**

A clear all temperature acrylic adhesive featuring excellent adhesion to a variety of surfaces with film facestocks. It covers a broad temperature range and has excellent converting characteristics on press. The high initial tack of B-122F to low surface energy polyolefins makes it an ideal for blow on applications

Typical Value

Coat Weight:

13 #/3300 ft²

Coat Weight:

19.24 grams/m²

Caliper:

.6 mils

Adhesion to Stainless Steel, oz. (90° Peel):

24

Loop Tack, oz.:

47

Service Temperature:

-65 to 200 °F

Minimum Application Temperature:

-10 °F

Shear (1000g):

75 minutes

Release Liner: **40# liner**

A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

	Typical Value
Basis Weight:	41 #/3000 ft ²
Caliper:	2.5 mils
Tensile MD/CD:	34 / 21 #/inch
Tear MD/CD:	34 / 36 grams
Opacity:	69 max%

Total Product Caliper: 6.4 mils

Product Basis Weight Per MMSI: 236.00 #

Shelf Life: 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104

For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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